



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5159-1

Job Sheet 171321



Part No: D5159-1

Job Qty: 6 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/8/18	0.00	0.00	Start Up Machining-4		
110	Cold Saw	6 pcs		2/8/18	0.00	0.93	Cold Saw		
120	Mill Conv	6 pcs		2/8/18	0.00	8.22	Mill Conv 1		
130	QC	6 pcs		2/8/18	0.00	0.00	QC2 Machining-3		
140	QC	6 pcs		2/8/18	0.00	0.00	QC8 Machining-3		
150	Powdercoat	6 pcs		2/9/18	0.00	0.12	Powdercoat3		
160	QC	6 pcs		2/9/18	0.00	0.00	QC3		
170	Packaging	6 pcs		2/9/18	0.00	0.00	Packaging3-2		
180	QC21-SA	6 Ea		2/9/18	0.00	0.00	QC21		

Part Op 110 - CUT TO BLANK

Descriptions: 120 - DRILL HOLES AND MILL ENDS AS PER DWG ***ENSURE MATERIAL SEAM IS AT THE BOTTOM OF THE PART WHERE THERE IS NO HOLES***

150 - START TIME: 7:30

OUT. 320 FINISH 8:00 M 136270

21

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	7.3650 ft (1.2275 ea)	90-Start up Operation	5048830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.049	7	947	0



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Container No: S057624



Part: D5159-1

Job No: 171321

Serial No/Batch: S057624

Revision:

Inspector:

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Rib	14.700Inches $\pm$ 0.030	14.730 14.670		
2	Rib	12.790Inches $\pm$ 0.030	12.820 12.760		
3	Rib	0.950Inches $\pm$ 0.010	0.960 0.940		
4	Rib	0.266Inches $\pm$ 0.010	0.276 0.256		
5	Rib	0.297Inches $\pm$ 0.010	0.307 0.287		
6	Rib	0.400Inches $\pm$ 0.030	0.430 0.370		
7	Rib	1.000Inches $\pm$ 0.010	1.010 0.990		
8	Rib	3.000Inches $\pm$ 0.010	3.010 2.990		
9	Rib	2.000Inches $\pm$ 0.010	2.010 1.990		
10	Rib	2.000Inches $\pm$ 0.010	2.010 1.990		
11	Rib	3.000Inches $\pm$ 0.010	3.010 2.990		
12	Rib	1.000Inches $\pm$ 0.010	1.010 0.990		
13	Rib	0.129Inches + 0.005 - 0.001	0.134 0.128		
14	Rib	2.440Inches $\pm$ 0.030	2.470 2.410		
15	Rib	2.625Inches $\pm$ 0.010	2.635 2.615		
16	Rib	0.129Inches + 0.005 - 0.001	0.134 0.128		
17	Rib	0.350Inches $\pm$ 0.030	0.380 0.320	Radius	

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